

Work Order ID 50774 -1

July 22, 2009 8:50:44 AM



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Item ID: D350-766-021

Revision ID: C

Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009 Start Qty: 4.00

Required Date: 07/24/2009 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: MF

Date: 09-07-22 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100

0.00



DC

Document Control

Memo

MF 09/07/24

0.00

Photocopy bluefile & type labels per PPP D350-766-015 CHG001

5 09/02/10

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/8/11 3x50

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 5 09/08/10

23

Picklist Print

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Work Order ID: 50774



Parent Item: D350-766-021RevC



Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009

Required Date: 07/24/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
<i>S</i> <i>+3</i> D3889-041RevA 	<i>+1</i>	Manufactured	No			110	Each	0.0000	4.0000			
Panel, Floor											<i>50781</i>	<i>12/17/23 (3)</i>
<i>S</i> <i>+3</i> D3890-041RevA 	<i>+1</i>	Manufactured	No			110	Each	0.0000	4.0000			
Panel, Side											<i>50786</i>	<i>12/17/24 (3)</i>
<i>S</i> <i>+3</i> D3891-041RevA 	<i>+1</i>	Manufactured	No			110	Each	0.0000	4.0000			
Panel, Fwd LH											<i>-2 50783 (1X) 12/17/23</i>	
<i>S</i> <i>+3</i> D3891-042RevA 	<i>+1</i>	Manufactured	No			110	Each	0.0000	4.0000			
Panel, Fwd RH											<i>50789</i>	<i>12/17/24 (3)</i>
<i>S</i> <i>+3</i> D3944-1RevA 	<i>+1</i>	Purchased	No			110	Each	0.0000	4.0000			
Placard											<i>B50789</i>	<i>9/1/27 SP</i>
<i>S</i> <i>+3</i> D3945-041RevA 	<i>+1</i>	Manufactured	No			110	Each	0.0000	16.0000	<i>4</i>		
Bracket											<i>50786</i>	<i>12/17/27 (3)</i>
<i>S</i> <i>+3</i> D3948-041RevB 	<i>+1</i>	Manufactured	No			110	Each	0.0000	12.0000	<i>3</i>		
Plate, Anchor											<i>SP</i>	
<i>S</i> <i>+3</i> AN525-10R7 	<i>+1</i>	Purchased	No			110	Each	15.0000	56.0000	<i>14</i>		
Screw											<i>B50787</i>	<i>9/1/28 (9X)</i>

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

110844

15 *X*

M/112278 30
M/06/66 6X *12/17/24 (3)*

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Parent Item: D350-766-021RevC

Parent Item Name: Interior Protector (Aft Baggage Protector)

Comments:

Start Date: 07/22/2009
Start Qty: 4.00
Required Date: 07/24/2009
Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R9



Screw

Purchased

No

110

Each

101.0000

16.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

101

110023

101

110

Each

294.0000

32.0000



1110023 12x 10/17/09 (3)

CCR264SS3-2



Rivet, Cherry

Purchased

No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

294

108688

98

108738

196

110

Each

7.0000

32.0000



108688 24x 10/17/09 (3)

CR3213-4-02



CHERRY RIVET

Purchased

No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

7

17907

7

1112278 24x 10/17/09 (3)

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Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009

Required Date: 07/24/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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CR3523-4-02



RIVET

Purchased

No

110

Each

170.0000

48.0000 / 2



10/9/07 (3)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

170

110914

1

111127

69

111359

100

11/11/27 36x 7

CR3523-4-03



RIVET

Purchased

No

110

Each

9.0000

64.0000 / 6



10/9/07 (3)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

106303

9

11/22/28 48x

MS21059L3



Nut Plate

Purchased

No

110

Each

839.0000

16.0000 / 4



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

839

109962

339

111925

500

109962 12x 10/9/07 (3)

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S +3 D3948-043RevB Plate, Anchor	x4 	Manufactured	No			110	Each	0.0000	16.0000 y 		50788 9/7/07	SD

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08